TSURUMI PUMP

FEATURES

- Semi-open, Ductile Iron impeller with replaceable / adjustable wearplate and built in check valve allows for residual water removal down to 0.04" of an inch.
- 2. Double inside mechanical seals with silicon carbide faces, running in an oil filled chamber and further protected by a lip seal running against a replaceable, 403 stainless steel shaft sleeve, provides for the most durable seal design available.
- Highly efficient, continuous duty, air filled, copper wound motor with class E insulation minimizes the cost of operation.
- 4. Built in thermal & amperage Sensing protector prevents motor failure due to-

overloading or accidental run -dry conditions.

LSC - SERIES

RESIDUAL WATER - DEWATERING PUMP

- Double shielded, permanently lubricated, high temperature C3 ball bearings rated for a B-10 life of 60,000 hours extend operational life.
- Top discharge, flow-thru design enables operation at low water levels for extended periods.

APPLICATIONS

- 1. Residential, commercial, industrial residual drainage.
- 2. Basement sump pump (does not require a sump).
- 3. Decorative waterfalls and fountains.

STANDARD



OPTIONS

Length as Required,





SPECIFICATIONS

Discharge Size Horsepower Range Performance Range Capacity Head Maximum water temperature Materials of Construction Casing Impeller Shaft Motor Frame Fasteners Mechanical Seal Upper Seal Lower Seal Elastomers Impeller Type Solids Handling Capability

Bearings

Motor Nomenclature Type, Speed, Hz. Voltage, Phase Insulation

Accessories

Operational Mode

3/4" NPT (19 mm) 2/3 HP. (0.48 Kw) 13.2 ~ 45.0 GPM. (0.05 ~ 0.17 m³/min) 12.1 ~ 39.0 Ft. (3.70 ~ 11.89 m) 104° F. (40° C.)

Ethylene Propylene Rubber Urethane Rubber 403 Stainless Steel Aluminum alloy 304 Stainless Steel

Silicon Carbide NBR (Nitrile Butadiene Rubber) Semi-vortex, solids handling. 0.236" (6.0mm)

Prelubricated, Double Shielded

Air Filled, 3600 RPM, 60 Hz. 115 / 230V., 1 Phase Class E

Submersible Power Cable 20' (6.2 m)

Manual

SPECIFICATIONS

Dec. 02 LSC - SERIES PERFORMANCE Tsurumi Pump **RESIDUAL WATER - DEWATERING PUMP** RANGE **GROUP PERFORMANCE RANGE** m Ft 45 13 60 Hz 40 12 11 35 10 30 9 8 **TOTAL HEAD** 25 LSC7.45.67 7 -20 6 -5 15 4 3 10 2 5 1 0 0 US GPM 0 5 10 15 20 25 30 35 40 45 50 m³/min 0.00 0.02 0.04 0.06 0.08 0.10 0.12 0.14 0.16 0.18 CAPACITY

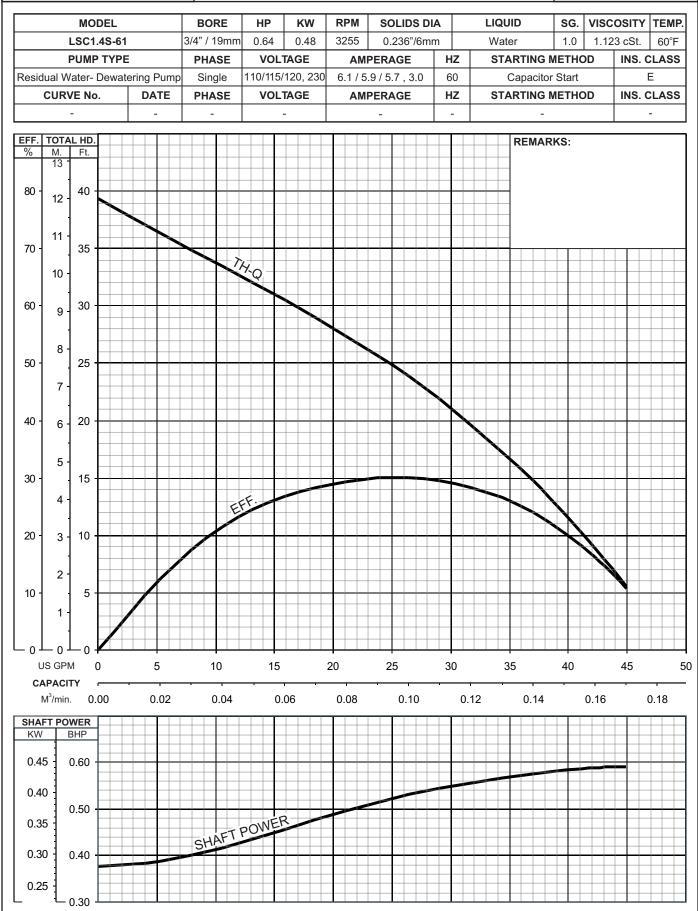
60-PC-LSC-00

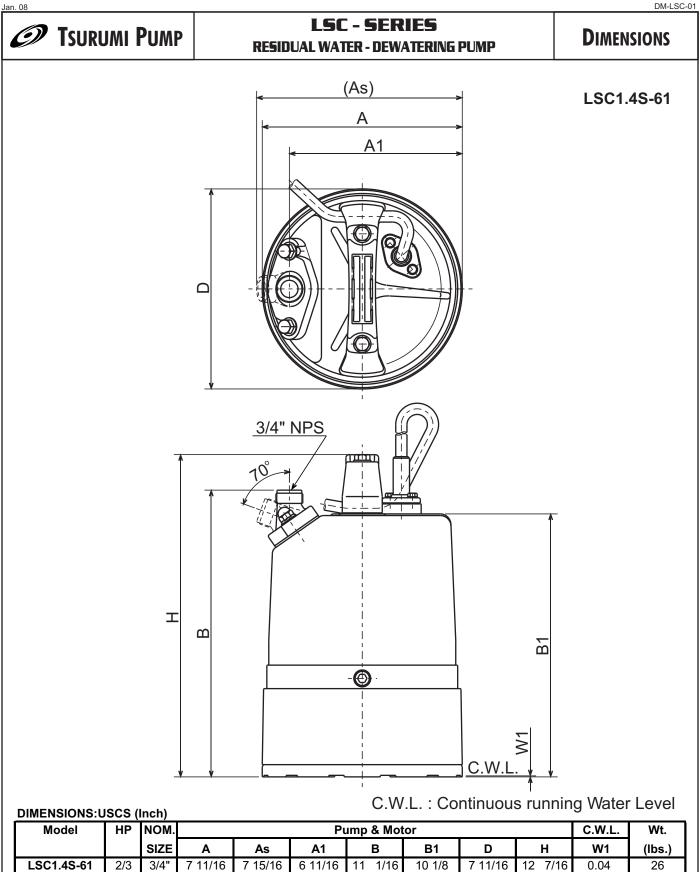


Tsurumi Pump

LSC - SERIES RESIDUAL WATER - DEWATERING PUMP

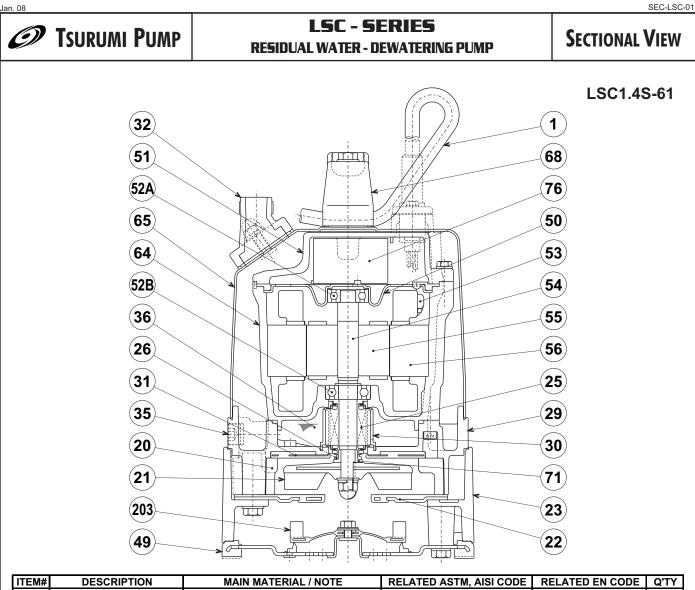
Performance Curve





DIMENSIONS:METRIC (mm)

| ſ | Model | kW | NOM. | | Pump & Motor | | | | | | C.W.L. | Wt. |
|---|------------|------|------|-----|--------------|-----|-----|-----|-----|-----|--------|------|
| | | | SIZE | Α | As | A1 | В | B1 | D | Н | W1 | (kg) |
| [| LSC1.4S-61 | 0.48 | 19 | 196 | 202 | 169 | 281 | 258 | 196 | 316 | 1 | 12.0 |



| ITEM# | DESCRIPTION | MAIN MATERIAL / NOTE | RELATED ASTM, AISI CODE | RELATED EN CODE | Q'TY |
|-------|----------------------|---------------------------------------|-------------------------|------------------|------|
| 1 | Power Cable | PVC Sheath AWG16/3-20ft | | | 1 |
| 20 | Pump Casing | Ethylene Propylene Rubber | | | 1 |
| 21 | Impeller | Urethane Rubber | | | 1 |
| 22 | Suction Cover | Urethane Rubber + Steel (Cold Rolled) | (A109/A1008) | (EN 10130) | 1 |
| 23 | Stand | Aluminum Alloy Die Casting | B85 383.0 | EN 1706 AC-46100 | 1 |
| 25 | Mechanical Seal | Silicon Carbide / W-14VL | | | 1 |
| 26 | V-Ring | Nitrile Butadiene Rubber | | | 1 |
| 29 | Oil Casing | Aluminum Alloy Die Casting | B85 383.0 | EN 1706 AC-46100 | 1 |
| 30 | Oil Lifter | PBT Resin | | | 1 |
| 31 | Wearing Plate | Urethane Rubber | | | 1 |
| 32 | Discharge Connection | Aluminum Alloy Die Casting / NPS 3/4" | B85 383.0 | EN 1706 AC-46100 | 1 |
| 35 | Oil Plug | Stainless Steel | S 30400 | 1.4301 | 1 |
| 36 | Lubricant | Turbine Oil ISO VG32 or SAE10W-20 | | | |
| 49 | Bottom Plate | Steel (Cold Rolled) + NBR Rubber | A109/A1008 | EN 10130 | 1 |
| 50 | Motor Bracket | Steel (Electro-Galvanized) | A591 | EN 10152 | 1 |
| 51 | Motor Head Cover | Aluminum Alloy Die Casting | B85 383.0 | EN 1706 AC-46100 | 1 |
| 52A | Upper Bearing | #6201ZZC3 | | | 1 |
| 52B | Lower Bearing | #6202ZZC3 | | | 1 |
| 53 | Motor Protector | | | | 1 |
| 54 | Shaft | Stainless Steel | S 40300 | 1.4000 | 1 |
| 55 | Rotor | | | | 1 |
| 56 | Stator | | | | 1 |
| 64 | Motor Housing | Aluminum Alloy Die Casting | B85 383.0 | EN 1706 AC-46100 | 1 |
| 65 | Outer Cover | Steel (Cold Rolled) | A109/A1008 | EN 10130 | 1 |
| 68 | Handle | ABS Resin | | | 1 |
| 71 | Shaft Sleeve | Stainless Steel | S 30400 | 1.4301 | 1 |
| 76 | Capacitor | | | | 1 |
| 203 | Swing Check Valve | Styrene Butadiene Rubber | | | 1 |

Surface Level Switch - LSC Automate Utility / Floor Pumps

DESCRIPTION OF OPERATION



The Surface Level Switch is used to automate a utility/floor sucking pump. Set the Surface Level Switch on the floor and plug the power cord from the pump into the piggyback plug on the switch. Plug the piggyback plug into a standard 120 VAC wall outlet (the unit will also work on GFI outlets).

When water touches the "On Probe", the pump will turn on. A 10-second delay timer keeps the pump running when water is no longer touching the "Off Probes". The time delay feature also prevents rapid pump cycling if the water has ripple or wave action. The switch is filled with epoxy so it can be completely submerged in water and operate properly.

The switch is designed to turn on at 0.375" (3/6) liquid level and turn off at 0.125" (1/8). Leveling screws are provided and are optionally used for leveling or to slightly adjust the on and off liquid level set points. The Surface Level Switch uses an isolated patented circuit that detects water with no shock hazard at the probes. This product is for use with the Tsurumi LSC1.4S pump.

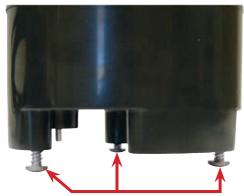
The Surface Level Switch connected to utility pumps is the ideal solution for problem areas such as shallow water accumulations due to flooding, ground water intrusion or broken water pipes.

FEATURES

Epoxy Filled Electronics -Completely Waterproof







Screws for Leveling or Height **Adjustment - Provided for Optional Use**



1625 Fullerton Court, Glendale Heights, IL 60139 | Phone: (630) 793-0127 | Fax: (630) 793-0146 | www.tsurumipump.com

SPECIFICATIONS

Surface Level Switch

Housing Material ABS Plastic

On Level

0.375" No Screws Used 0.475" - 0.775" Adjustable (If using screws)

Probe Material Stainless Steel

Voltage on Probe

12 VDC from Internal Class 2 Isolated Transformer

Electrical 120 VAC, 15 Amps

Cord Material

SJEOOW - 14 AWG

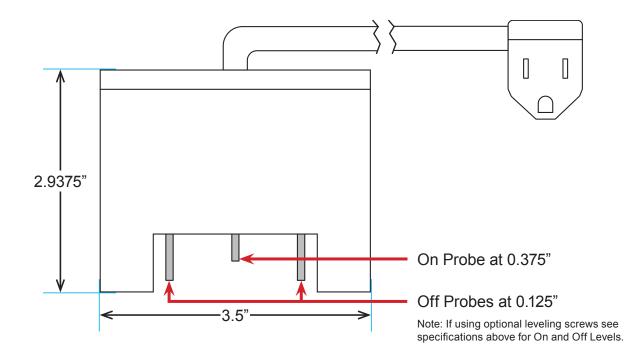
Piggyback Plug

NEMA 5-15 PR

Off Level

0.125" No Screws Used 0.225" - 0.525" Adjustable (If using screws)

MECHANICAL DRAWING



ORDERING INFORMATION

| PART NUMBER | DESCRIPTION |
|-------------|--|
| SLS-LSC20 | Surface Level Switch, 20' Cord, 120 VAC Piggyback Plug |
| SLS-LSC50 | Surface Level Switch, 50' Cord, 120 VAC Piggyback Plug |



LSC - SERIES RESIDUAL WATER - DEWATERING PUMP

SAMPLE SPECIFICATIONS

1. SCOPE OF SUPPLY -

Furnish and install TSURUMI Model LSC1.4S-61 Submersible Pump(s). Each unit shall be capable of delivering _____GPM (____m³/min) at _____Feet (_____m) TDH. The pump(s) shall be designed to pump waste water, down to 3/64", without damage during operation. The pump(s) shall be designed so that the shaft power required (BHP)/(kW) shall not exceed the motor rated output throughout the entire operating range of the pump performance curve. Pump(s) shall be of the top discharge, flow through design.

2. MATERIALS OF CONSTRUCTION -

Construction of major parts of the pumping unit(s) shall be as follows: Pump casing shall be gray cast iron, ATSM A48 CLASS 35. Motor frame shall be carbon steel. Internal and external surfaces coming into contact with the pumpage shall be protected by a fused polymer coating. All exposed fasteners shall be stainless steel. All units shall be furnished with 3/4" NPS, garden hose discharge connector. Impellers shall be of the multi-vane, ductile cast iron, semi-open solids handling design and shall be slip fit to the shaft and key driven. Units shall incorporate a check valve on the suction side of the pump and shall not require a sump.

3. MECHANICAL SEAL -

All units shall be furnished with a dual inside mechanical shaft seal located completely out of the pumpage, running in a separate oil filled chamber and further protected by an exclusionary oil seal located between the bottom seal faces and the fluid being pumped. Mechanical seals shall rated to preclude the incursion of water up to 13.9 PSI (32 Ft.) submergence. Units shall have silicon carbide mechanical seal faces. Mechanical seal hardware shall be stainless steel.

4. MOTOR-

The pump motor(s) shall be 1/2 HP., 0.40 kW., 115/230V., 60 Hz. 1 Phase and shall be NEMA MG-1, Design Type B equivalent. Motor(s) shall be rated at 5.9/3.0 full load amps. Motor(s) shall have a 1.15 service factor and shall be rated for 10 starts per hour. Motor(s) shall be air filled, copper wound, class E insulated with built in thermal and over amperage protection. Motor shaft shall be 403 stainless steel, fitted with a replaceable 430 stainless steel shaft sleeve and shall be supported by two permanently lubricated, high temperature ball bearings, with a B-10 life rating at best efficiency point of 60,000 hours. Bearings on all units shall be single row, double shielded, C3, deep groove type ball bearing.

5. POWER CABLE AND CABLE ENTRANCE -

The pump power cable shall be suitable for submersible pump applications. The cable entrance shall incorporate built in strain relief, and a one piece, three way mechanical compression seal with a fatigue reducing cable boot. The cable entrance assembly shall contain an anti-wicking block to eliminate water incursion into the motor due to capillary wicking should the power cable be accidentally damaged.